MandM Poultry Equipment

CHAIN GUIDE

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800-873-9687
WWW.MANDMPOULTRY.COM
Max-Lube™ Bolted Chain
Bolted 348 Chain with MandM Grey Bearing Wheel

Features:
- Bolt lubrication possible while chain is in service.
- Bolted type chain allows for the easy assembly and disassembly of the chain.
- Improved version of the most widely used chain in the poultry market.
- Multiple (custom) assemblies and options.
- Tensile strength tested 25% stronger than the competition.*

PART NO. DESCRIPTION

800100 MAX-LUBE™ BOLTED YELLOW 348 CHAIN WITH MandM GREY BEARING WHEEL
800101 6" Center With MandM Grey Bearing Wheel 5/16" Hole Pendant & Standard Hardware
800102 6" Center With MandM Grey Bearing Wheel 1/2" Hole Pendant & Standard Hardware
800105 1/2" Center With MandM Grey Bearing Wheel 1/2" Hole Pendant With H-attachment & Standard Hardware
800107 1/2" Center With MandM Grey Bearing Wheel 5/16" Hole Pendant With H-attachment & Standard Hardware
800114 6" Center With MandM Grey Bearing Wheel 1/4" Hole Sizing (H) Pendant & Standard Hardware
800116 1/2" Center With MandM Grey Bearing Wheel 1/4" Hole Stainless Steel Sizing (H) Pendant & Standard Hardware
800117 1/2" Center With MandM Grey Bearing Wheel 5/16" Hole Pendant With H-attachment, Star-Washers & Standard Hardware
800118 1/2" Center With MandM Grey Bearing Wheel 1/2" Hole Pendant With No H-attachment & With Standard Hardware
800119 8" Center With MandM Grey Bearing Wheel 1/2" Hole L-shape Pendant, With Filler Pendant & Standard Hardware
800120 1/2" Center With MandM Grey Bearing Wheel 1/2" Hole Stainless Steel Pendant & Stainless Steel Hardware
800104 6" Center With Round Profile Plastic Grey Bearing Wheel 1/2" Hole Pendant And Standard Hardware
800121 1/2" Center With Steel Wheel 5 1/4" Long Stainless Steel Pendant & Stainless Steel Hardware

*Lubing ports allow bolt lubrication significantly reducing wear and extending life of the chain.

*Testing conducted by an independent testing laboratory.
6" CENTER SPECIFICATIONS

6" CENTERS 348 CHAIN - BOLTED

6" TYP.

6 3/8"

PENDANT (SEE PENDANT TYPES)

12" CENTER SPECIFICATIONS

12" CENTERS 348 CHAIN - BOLTED

6 3/8"

PENDANT (SEE PENDANT TYPES)

12"
**MAX-LUBE™ BOLTED CHAIN**

Bolted 348 Chain with Blue Non-Bearing Wheel

**FEATURES:**

Includes all features of the Max-Lube™ Chain System

- Non-Bearing Wheel is Water Lubricated
- Non Bearing Wheels Reduce Rail Dust on 348
- I-beam

<table>
<thead>
<tr>
<th>PART NO.</th>
<th>DESCRIPTION</th>
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</thead>
<tbody>
<tr>
<td>800103</td>
<td>6&quot; Center With MandM Blue Non Bearing Wheel 1/2&quot; Hole Pendant &amp; Standard Hardware</td>
</tr>
<tr>
<td>800106</td>
<td>12&quot; Center With MandM Blue Non Bearing Wheel 5/16&quot; Hole Pendant With H-attachment &amp; Standard Hardware</td>
</tr>
<tr>
<td>800113</td>
<td>12&quot; Center With Blue Non Bearing Wheel 1/2&quot; Hole Pendant With H-attachment &amp; Standard Hardware (for use on a Stork® conveyor system)</td>
</tr>
<tr>
<td>800111</td>
<td>6&quot; Center With MandM Blue Non Bearing Wheel 5/16&quot; Hole Sizing Pendant &amp; Standard Hardware</td>
</tr>
<tr>
<td>800115</td>
<td>6&quot; Center With Blue Non Bearing Wheel 1/2&quot; Hole Pendant &amp; Standard Hardware (for use on a Stork® conveyor system)</td>
</tr>
<tr>
<td>800122</td>
<td>6&quot; Center With FEI Non Bearing Wheel With 12&quot; Center 1/2&quot; Hole Pendant, With Filler Pendant &amp; Standard Hardware</td>
</tr>
<tr>
<td>800112</td>
<td>6&quot; Center With Blue Non Bearing Wheel 5/16&quot; Hole Pendant &amp; Standard Hardware (for use on a Stork® conveyor system)</td>
</tr>
<tr>
<td>800108</td>
<td>12&quot; Center With MandM Blue Non Bearing Wheel 1/2&quot; Hole Pendant With H-attachment &amp; Standard Hardware</td>
</tr>
<tr>
<td>800109</td>
<td>6&quot; Center With MandM Blue Non Bearing Wheel 5/16&quot; Hole Pendant &amp; Standard Hardware</td>
</tr>
<tr>
<td>800110</td>
<td>12&quot; Center With MandM Blue Non Bearing Wheel 1/2&quot; Stainless Steel Pendant With H-attachment &amp; Stainless Steel Hardware</td>
</tr>
</tbody>
</table>

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I-PIN Chain Specifications

6" CENTERS 348 CHAIN-I PIN

SIDE LINK - I PIN

I-PIN & Side Link Specifications
MandM I-Pin Style Chain
348 I-Pin Style Chain with Bearing and Non-Bearing Wheel

<table>
<thead>
<tr>
<th>PART NO.</th>
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</thead>
<tbody>
<tr>
<td>7418</td>
<td>6&quot; Center With Grey Bearing Wheel 1/2&quot; Hole Pendant &amp; Standard Hardware</td>
</tr>
<tr>
<td>7560</td>
<td>6&quot; Center With Grey Bearing Wheel 5/16&quot; Hole Pendant &amp; Standard Hardware</td>
</tr>
<tr>
<td>I-PIN YELLOW 348 CHAIN WITH MANDM NON-BEARING WHEEL</td>
<td></td>
</tr>
<tr>
<td>7313</td>
<td>12&quot; Center With MandM Blue Non Bearing Wheel 1/2&quot; Hole Pendant With H-attachment &amp; Standard Hardware</td>
</tr>
<tr>
<td>7312</td>
<td>6&quot; Center With MandM Blue Non Bearing Wheel 1/2&quot; Hole Pendant &amp; Standard Hardware</td>
</tr>
<tr>
<td>7379</td>
<td>12&quot; Center With MandM Blue Non Bearing Wheel 5/16&quot; Hole Sizing Pendant With H-attachment &amp; Standard Hardware</td>
</tr>
<tr>
<td>7380</td>
<td>6&quot; Center With MandM Blue Non Bearing Wheel 5/16&quot; Hole Pendant &amp; Standard Hardware</td>
</tr>
<tr>
<td>7381</td>
<td>6&quot; Center With MandM Blue Non Bearing Wheel 5/16&quot; Hole Stainless Steel Pendant And Stainless Steel Hardware</td>
</tr>
<tr>
<td>7456</td>
<td>9&quot; Center Clevis Pin, With M&amp;M Blue Non Bearing Wheel On 6&quot; Center With Filler Pendant &amp; Standard Hardware</td>
</tr>
</tbody>
</table>

Pictured with #9252 Blue Non-Bearing Wheel
Log Chain Specifications (8" Centers)

Log Chain Specifications (6" Centers)
MandM Log Chain
Processor Log Chain for Major OEM Conveyor Systems

FEATURES:
• Log Chain is used on most European equipment.

<table>
<thead>
<tr>
<th>PART NO.</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>LOG CHAIN</td>
<td>Log Chain, With Grey Plastic Bracket &amp; Caged Green Or Grey Wheels On 6” Center, (For use on a Meyn® System Line)</td>
</tr>
<tr>
<td>7702</td>
<td>Log Chain, With Blue Caged Wheel &amp; Aluminum Bracket On 6” Center, (For use on a Stork® Conveyor Line)</td>
</tr>
<tr>
<td>7731</td>
<td>Log Chain, With Blue Caged Wheel On 6” Center With Stainless Steel Pendant And Hardware, (For use on a Stork Nu-Tech® System Line)</td>
</tr>
<tr>
<td>7739</td>
<td>Log Chain Assembly, 8” Center with Blue Plastic Caged Bearing Wheel, on Aluminum Brackets.</td>
</tr>
<tr>
<td>7758</td>
<td>Log Chain, With Blue Caged Wheel On 6” Center &amp; Stainless Steel Pendant On 12” Center, (For use on a Stork Pac® System Line)</td>
</tr>
<tr>
<td>7779</td>
<td>Log Chain, With Green Or Grey Caged Wheels On 6” Center With Tear Away And Stainless Steel Hardware, For use on a Meyn Maestro® Conveyor System</td>
</tr>
</tbody>
</table>

*Meyn, Meyn Maestro, Stork, Stork Nu-Tech, and Stork Pac are trademarks of their respective manufacturers and are not affiliated with MandM Poultry Equipment. Nor is their product intended to be represented by MandM Poultry Equipment.
MandM Wheel Options
348 Bolted and I-Pin Wheel Options

Blue Non-Bearing Wheel
MandM Wheel is for use on a Stork® Conveyor System
Item Order No: 8245 (w/ hardware)
8246 (w/o hardware)

Blue Non-Bearing Wheel
Item Order No: 8251 (w/ hardware)
8252 (w/o hardware)

MandM Grey Ball Bearing Wheel
Item Order No: 8243H  Hardware Included

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F.E.I. Blue Wheel
FEI Wheel (Blue) w/225FI Tapered Face
Item Order No: 7361 (hardware included)

Plastic Caged Bearing Wheel (Round Profile)
Wheel is for use on a Stork® Conveyor System
Item Order No: 7611 (hardware not included)

Caged Bearing Wheel
Wheel is for use on a Sani-Trac® Conveyor System
Item Order No: 8259 (w/ hardware)
8253 (w/o hardware)

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MandM Wheel Options
Log Chain Wheel Options

Green Bearing Wheel
Wheel is for use on a Meyn® Log Chain Conveyor System
Item Order No: 7707
(hardware not included)

Blue Bearing Wheel
Wheel is for use on a Stork® Log Chain Conveyor System
Item Order No: 7729
(hardware not included)
MandM Pendant Options
348 Bolted and I-Pin Chain Pendant Options

Sizing Pendant
Yellow 5/16” Bottom Hole Sizing Pendant. Order No: 7218

C-Pendant (1/2”)
Yellow 1/2” Bottom Hole Pendant. Item Order No: 7213

All Pendants Sold with Various Hole Sizes.
**MANDM PENDANT OPTIONS**

Log Chain Pendant Option

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**LOG CHAIN PENDANT STYLE**

For Use on a Nu-Tech* Conveyor System

Item Order No: 7737

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**C-PENDANT (5/16")**

Yellow 5/16" Bottom Hole Pendant

Item Order No: 7215

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MandM Bracket Options
348 Bolted and I-Pin Trolley Bracket

348 Trolley Bracket
Shown with MandM Grey Bearing Wheel
Item Order No: 8601 (wheel, chain, and hardware not included)
MandM Bracket Options
Log Chain Bracket Options

Aluminum Chain Log Bracket
For use on a Stork® Conveyor System (Shown with the Blue Bearing Log Chain Wheel).

Item Order No: 7719

Plastic Log Chain Bracket
For use on a Meyn® Conveyor System (Shown with Green Bearing Log Chain Wheel)

Item Order No: 7706

Plastic Log Chain Bracket
For use on a Stork® Conveyor System (Shown with Blue Bearing Log Chain Wheel).

Item Order No: 7717
**MANDM BRACKET OPTIONS**

Log Chain Bracket Options

**PLASTIC LOG CHAIN BRACKET**
For use on a Stork Pac* and Nu-Tech* Conveyor Systems. (Shown with the Blue Bearing Log Chain Wheel).

Bracket for Nu-Tech* System.
Item Order No: 7717

Bracket for a Stork Pac* Conveyor Line.
Item Order No: 7754

**STAINLESS STEEL LOG CHAIN BRACKET**
For use on a Meyn* Conveyor System. (Shown with a Green Bearing Log Chain Wheel).

Item Order No: 7763

**PLASTIC LOG CHAIN CUT-UP BRACKET**
For use on a Stork* compact portioning, NX System (show with blue-bearing wheel).

Item Order No: 7805
### PCL 100 LUBRICATOR SPECIFICATIONS

<table>
<thead>
<tr>
<th>Specification</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>LUBRICANT</td>
<td>For use with Purity Food Grade White Oil #15</td>
</tr>
<tr>
<td>AMBIENT TEMPERATURE</td>
<td>35 to 140 degrees F</td>
</tr>
<tr>
<td>FLOAT SWITCH</td>
<td>With flashing Low Level light</td>
</tr>
<tr>
<td>LUBRICATES</td>
<td>Trolleys and Chain Pins</td>
</tr>
<tr>
<td>ANTI-DROP NOZZLES</td>
<td>Each nozzle has a check valve to eliminate dripping</td>
</tr>
<tr>
<td>CONVEYER SPEED</td>
<td>1 to 90 feet per minute</td>
</tr>
<tr>
<td>NOZZLES</td>
<td>All nozzles are constructed with 1/4 inch O.D. SS Tubing</td>
</tr>
<tr>
<td>ELECTRICITY</td>
<td>120 v.a.c. 50/60 Hz, all connecting wires are 24 VDC</td>
</tr>
<tr>
<td>COMPRESSED AIR</td>
<td>80 p.s.i. minimum</td>
</tr>
<tr>
<td>SHOT VOLUME</td>
<td>Adjustable</td>
</tr>
<tr>
<td>CONVEYOR TRAVEL</td>
<td>Either or both directions</td>
</tr>
<tr>
<td>VOLUME CONTROL</td>
<td>Each nozzle can be adjusted from 0.002 c.i.</td>
</tr>
<tr>
<td>AUTOMATIC</td>
<td>Only lubricates when operator opens control panel and activates the lube cycle for Unit 1 or Unit 2 Machine can be programmed to lubricate for a set amount of time or continuously.</td>
</tr>
<tr>
<td>MATERIALS</td>
<td>Stainless steel enclosures and frame, fittings are brass and stainless</td>
</tr>
</tbody>
</table>

**PCL 1000 CONVEYOR LUBRICATOR**

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![PCL 1000 CONVEYOR LUBRICATOR Image](image.png)
Severe ways to describe it, but despite all technical terms, this foreign material can cause big problems when left to accumulate on your wheel bearing areas. Over time this substance builds up and increases friction in the bearing area, causing large flat spots on the wheels and forming a lapping compound that wears on the bearing race. This not only significantly shortens the life of your wheels but also increases the electrical load on drives as more amps are needed to drive the chain.

To eliminate this dirt, the MandM Trolley Wheel Washer uses high velocity water pressure through laser cut openings that blasts out dust, metal grit, and any other material that might contaminate the wheel bearing areas and fall on the product running below.

Available in two variations: High Pressure (650+ psi water pressure) and Low Pressure (300 to 500 psi), the unit is placed in the track line by cutting out a section and welding the washer track adapter in place.

After an initial cleaning, the washer may only need to run as little as two hours per week during the sanitation cycle to make your wheels like new. For more information and pricing inquiries please call